



BODE PROCESS AND CONVEYOR BELTS





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BODE process and conveyor belts are composite products made of high-quality fabrics and various coating materials.

The combination of these materials results in a variety of belts with various characteristics (food grade, antistatic, resistant against oil and grease, etc.).

The functionality of the application can thus be guaranteed in all industry segments.

A continuous inspection process is defined in our quality management system.

The production processes and the selection of the raw materials that we use are subject to the relevant European guidelines. Only raw materials in accordance with the REACH/ROHS regulation are used in the production of our process and conveyor belts.



EU regulations EC 1935/2004 and EU No. 10/2011 specify the requirements for our food-grade belts. The belts also satisfy FDA requirements.

Our wide range of products still includes non-flammable belts according to ISO 340:2004, as well as the particularly oil- and grease-resistant INVOR and INPUR belts. Halogen- and nitrogen-free belts are labelled INFIN and INHYT.

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NOMENCLATURE

INV	11003	B	V/	2	EM	8-	0+	05	PVC	d-blue	F AS M2
01											
02											
03											
04											
05											
06											
07											
08											
09											
10											
11											
12											

01 Product code

INFAB = Fabric conveyor belts
INPUR = PU conveyor belts
INV = PVC conveyor belts
INVOR = Oil- and grease-resistant PVC conveyor belts
INRUB = Rubber conveyor belts
INFELT = Felt conveyor belts
INSIL = Silicon conveyor belts
INHYT = Hytrel conveyor belts
INFIN = Polyolefin conveyor belts

02 Item number

03 Belt

04 Material interlayer

V = Polyvinyl chloride
U = Polyurethane
S = Silicon
G = Rubber
H = Hytrel
E = Polyolefin

05 Number of fabric layers

06 Fabric property

EF = Polyester, transversely flexible
EM = Polyester, transversely stable
ER = Polyester, transversely extra stable
EX = Polyester, low-noise
ECF = Polyester/cotton, flexible
ESM = Polyester, transversely flexible, frayless

07 Tension at 1% elongation (expressed in N/mm)

08 Pulley-side coating

0 = Fabric
00 = PU-impregnated fabric
00sb = Fabric (sky blue)
S... = Embossing

09 Carrying-side coating

0 = Fabric
00 = PU-impregnated fabric
05 = Coating thickness (0.5 mm)
S... = Embossing

10 Coating material

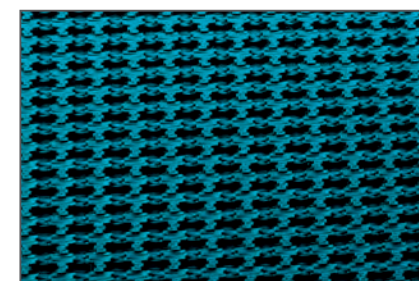
PVC = Polyvinyl chloride
PVC H = Polyvinyl chloride, hard
PU = Polyurethane
SI = Silicon
HY = Hytrel
PE = Polyolefin

11 Coating colour

12 Belt properties

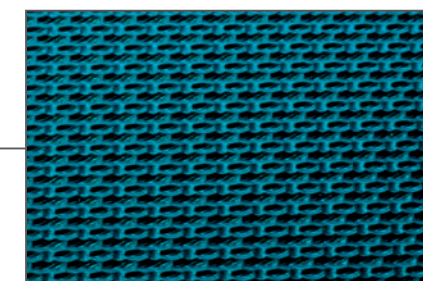
F = Food grade
AS = Antistatic
FR = Fire resistant
OR = Oil- and grease-resistant

EMBOSSING



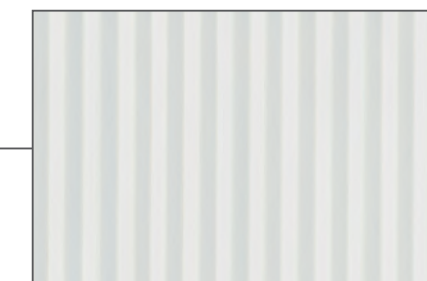
S6

Supergrip



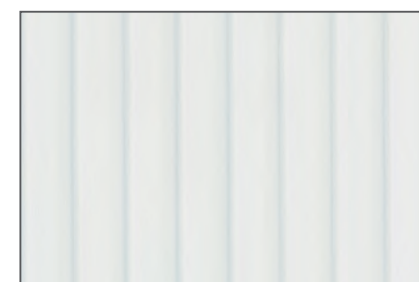
S7

Minigrip



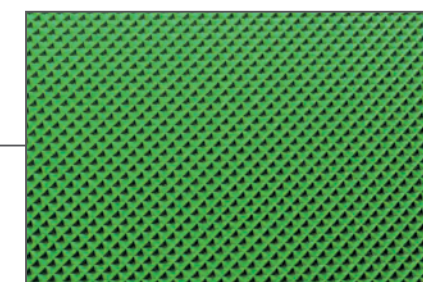
S12

Transverse groove

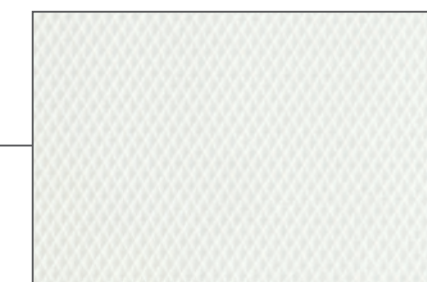


S13

Sawtooth



S18 Diamond profile, coarse

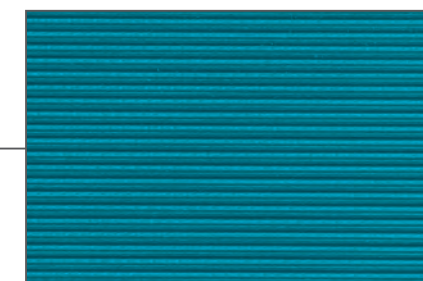


S21 Diamond profile, fine



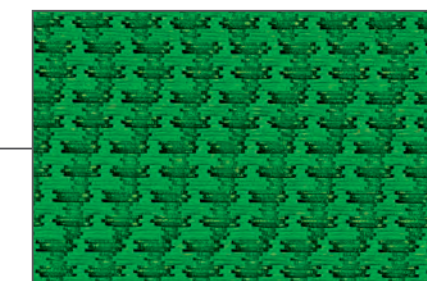
S24

Grid structure



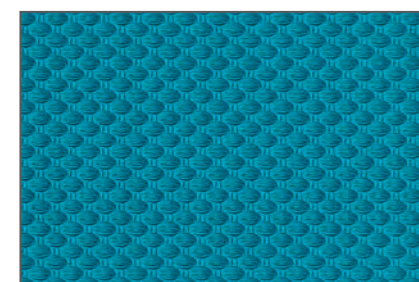
S32

Longitudinal groove



S42

Supergrip, wavy



GST

Fabric structure



PRODUCT

Art. No.	Art. Code	Description	Fabric			Top Side			
			Type of Fabric	Number of Fabric	Feature	Material	Color	Hardness [°Shore A]	Surface

Fabric conveyor belts

10041	INFAB	BU/2 EM6 - 00+00 PU transparent F AS	Polyester	2	laterally stiff	00 PU impr.	transparent	-	Fabric
11027	INFAB	BV/2 EM8 - 0+0 PVC transparent F AS - 1,6	Polyester	2	laterally stiff	0	transparent	-	Fabric
10037	INFAB	BU/2 ER8 - 0+0 PU grey	Polyester	2	ridget	0	grey	-	Fabric
11060	INFAB	BV/2 ECF8 - 0+0 PVC beige F	Cotton / Polyetser	2	flexible	0	beige	-	Fabric

PU conveyor belts

10008	INPUR	BU/1 EF3 - 0+02 PU transparent F	Polyester	1	flexible	PU 0,2 mm	transparent	85° Shore A	smooth
10039	INPUR	BU/1 EM4 - 00+03 PU white F AS	Polyester	1	laterally stiff	PU 0,3 mm	white	85° Shore A	smooth
10010	INPUR	BU/2 EM6 - 00+02 PU - H white F AS M2	Polyester	2	laterally stiff	PU 0,2 mm	white	85° Shore A	matt
10012	INPUR	BU/2 EM6 - 00+02 PU light blue F AS M2	Polyester	2	laterally stiff	PU 0,2 mm	light blue	85° Shore A	matt
10071	INPUR	BU/2 ESM6 - 00+03 PU white F M2 FL AS 1.3	Polyester	2	laterally stiff	PU 0,2 mm	white	90° Shore A	matt
10070	INPUR	BU/2 ESM6 - 00+02 PU light blue F M2 FL AS 1.3	Polyester	2	laterally stiff	PU 0,2 mm	light blue	90° Shore A	matt
10031	INPUR	BU/2 EM8 - 00+03 PU dark blue F AS 1,8	Polyester	2	laterally stiff	PU 0,3 mm	dark blue	85° Shore A	smooth
10033	INPUR	BU/2 EM8 - 00+03 PU dark green F AS 1,6	Polyester	2	laterally stiff	PU 0,3 mm	dark green	85° Shore A	smooth
10044	INPUR	BU/2 EM8 - 00+03 PU white F AS	Polyester	2	laterally stiff	PU 0,3 mm	white	85° Shore A	smooth
10007	INPUR	BU/2 ER12 - 00+03 PU dark blue F AS M2	Polyester	2	ridget	PU 0,3 mm	dark blue	85° Shore A	matt
10090	INPUR	BU/2 EM8 - 0+08 PU transparent F AS M2	Polyester	2	laterally stiff	PU 0,8 mm	transparent	85° Shore A	smooth
10048	INPUR	BU/2 EM6 - 00+S21 PU white F	Polyester	2	laterally stiff	PU 0,3 mm	white	85° Shore A	S21
10004	INPUR	BU/2 EM8 - 00+S7 PU white F AS	Polyester	2	laterally stiff	PU	white	85° Shore A	S7
13010	INPUR	BU/2 ER - 12 0+GST PU petrol	Polyester	2	ridget	PU	petrol	90° Shore A	GST Struktur

PVC conveyor belts

11076	INV	BV/1 EX5 - 0+05 PVC black AS M2 1.1	Polyester	1	low noise	PVC 0,5 mm	black	80° Shore A	matt
11002	INV	BV/2 EM8 - 0+05 PVC petrol F AS	Polyester	2	laterally stiff	PVC 0,5 mm	petrol	80° Shore A	smooth
11003	INV	BV/2 EM8 - 0+05 PVC dark blue F AS M2	Polyester	2	laterally stiff	PVC 0,5 mm	dark blue	80° Shore A	matt
11004	INV	BV/2 EM8 - 0+05 PVC apple green F AS	Polyester	2	laterally stiff	PVC 0,5 mm	apple green	80° Shore A	smooth
11009	INV	BV/2 EM8 - 0+05 PVC black AS M2	Polyester	2	laterally stiff	PVC 0,5 mm	black	80° Shore A	matt
11036	INV	BV/2 EX10 - 0+05 PVC black AS M2 (2,2)	Polyester	2	low noise	PVC 0,5 mm	black	80° Shore A	matt
11062	INV	BV/2 EX10 - 0+05 PVC black AS FR M2 (2,2)	Polyester	2	low noise	PVC 0,5 mm	black	80° Shore A	matt
11044	INV	BV/2 EX12 - 0+05 PVC H petrol AS M2	Polyester	2	low noise	PVC 0,5 mm	petrol	85° Shore A	matt
11025	INV	BV/2 EM10 - 0+07 PVC apple green F AS (2,4 mm)	Polyester	2	laterally stiff	PVC 0,7 mm	apple green	80° Shore A	smooth
11010	INV	BV/2 EX10 - 0+07 PVC black AS FR M2 (2,5)	Polyester	2	low noise	PVC 0,7 mm	black	80° Shore A	matt
11049	INV	BV/2 EX12 - 0+12 PVC dark blue AS	Polyester	2	low noise	PVC 1,2 mm	dark blue	80° Shore A	smooth
11051	INV	BV/2 EM10 - 0+15 PVC apple green F	Polyester	2	laterally stiff	PVC 1,5 mm	apple green	65° Shore A	smooth
11096	INV	BV/2 EM25 – 00+07 PVC apple green 3.3	Polyester	2	laterally stiff	PVC 0,7 mm	apple green	80° Shore A	smooth
11095	INV	BV/3 EM12 - 0+07 PVC apple green F AS 3.5	Polyester	3	laterally stiff	PVC 0,7 mm	apple green	80° Shore A	smooth
11013	INV	BV/3 EM12 - 0+10 PVC petrol AS	Polyester	3	laterally stiff	PVC 1 mm	petrol	80° Shore A	smooth
11065	INV	BV/3 EX18 - 0+05 PVC petrol AS M2	Polyester	3	low noise	PVC 0,5 mm	petrol	80° Shore A	matt
11040	INV	BV/1 EF5 - S18+05 PVC apple green F 1.8	Polyester	1	flexible	PVC 0,5 mm	apple green	80° Shore A	smooth
11016	INV	BV/2 EF 10 - S18+05 PVC apple green F	Polyester	2	flexible	PVC 0,5 mm	apple green	80° Shore A	smooth
11045	INV	BV/2 EM10 - S18+05 PVC apple green 3.0	Polyester	2	laterally stiff	PVC 0,5 mm	apple green	80° Shore A	smooth
11092	INV	BV/2 EM10 - S18+05 PVC light blue F 3.0	Polyester	2	laterally stiff	PVC 0,5 mm	light blue	80° Shore A	smooth
11007	INV	BV/2 EM 8 - 0+S7 PVC petrol AS	Polyester	2	laterally stiff	PVC	petrol	45° Shore A	S7
11017	INV	BV/2 EM8 - 0+S6 petrol AS	Polyester	2	laterally stiff	PVC	petrol	45° Shore A	S6
11052	INV	BV/2 EX10 - 0+S32 PVC petrol AS	Polyester	2	low noise	PVC	petrol	45° Shore A	S32
11053	INV	BV/2 EX 10 0+S32 PVC black AS FR 2.8	Polyester	2	low noise	PVC	black	45° Shore A	S32
11011	INV	BV/2 EX10 - 0+S32 PVC black AS	Polyester	2	low noise	PVC	black	45° Shore A	S32
11030	INV	BV/2 EM8 - 0+S24 PVC petrol AS	Polyester	2	laterally stiff	PVC 1 mm	petrol	45° Shore A	S24
11032	INV	BV/2 EM8 - 0+S24 PVC black AS SO	Polyester	2	laterally stiff	PVC 1 mm	black	45° Shore A	S24
11006	INV	BV/2 EM8 - 0+S42 PVC dark green AS	Polyester	2	laterally stiff	PVC 1 mm	dark green	45° Shore A	S42
11094	INV	BV/2 EX10 - 0+S42 PVC black AS	Polyester	2	low noise	PVC	black	45° Shore A	S42
11067	INV	BV/2 EX10 - 0+S42 PVC black AS FR	Polyester	2	low noise	PVC	black	45° Shore A	S42

OVERVIEW – PART I

Bottom Side			Technical Data							Features									Splicing Parameter				
Material	Color	Surface	Total Thickness	Weight	Temperature Range	Coef. Friction>Steel	Tensile Force 1%	Min. Pulley Ø	Back Flex	REACH	EC 1935/2004	FDA	USDA	Permanent antistatic	Oil-Fat resistant	flame retardent	Slider bed	Trough	Temperature upper plate	Temperature bottom plate	Heating time after reaching the temperatur	Pressure	Cool down to

00 PU impr.	transparent	Fabric	1 mm	1,1 kg	-20°C / + 90° C	0,2	6 N/mm	10 mm	30 mm	✓	x	✓	x	✓	✓	x	✓	x	162°C	162°C	3 min	2 bar	50°C
0	transparent	Fabric	1,6 mm	1,8 kg	-10°C / + 80° C	0,2	8 N/mm	40 mm	60 mm	✓	x	✓	x	✓	✓	x	✓	x	162°C	162°C	3 min	2 bar	50°C
0	grey	Fabric	1,8 mm	2 kg	-20°C / + 90° C	0,2	8 N/mm	60 mm	80 mm	✓	x	x	x	✓	✓	x	✓	x	162°C	162°C	3 min	2 bar	50°C
0	beige	Fabric	1,8 mm	1,9 kg	-10°C / + 80° C	0,2	8 N/mm	20 mm	20 mm	✓	x	✓	x	x	✓	x	✓	✓	162°C	162°C	3 min	2 bar	50°C

0	white	Fabric	0,7 mm	1 kg	-20°C / + 90° C	0,2	3 N/mm	r5 / Mk.	30 mm	✓	✓	✓	✓	✓	✓	x	✓	✓	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	0,8 mm	1 kg	-20°C / + 90° C	0,2	4 N/mm	r5 / Mk.	30 mm	✓	✓	✓	✓	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	1,2 mm	1,1 kg	-20°C / + 90° C	0,2	6 N/mm	r5 / Mk.	30 mm	✓	✓	✓	✓	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	1,5 mm	1,3 kg	-20°C / + 90° C	0,2	6 N/mm	10 mm	30 mm	✓	✓	✓	✓	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	1,3 mm	1,5 kg	-20°C/+90°C	0,2	6N/mm	r5 / Mk.	30 mm	✓	✓	✓	x	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	1,3 mm	1,5 kg	-20°C/+90°C	0,2	6N/mm	r5 / Mk.	30 mm	✓	✓	✓	x	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	1,8 mm	2,2 kg	-20°C / +90°C	0,2	8 N/mm	40 mm	60 mm	✓	✓	✓	✓	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	1,6 mm	1,8 kg	-20°C / +90°C	0,2	8 N/mm	20 mm	60 mm	✓	✓	✓	✓	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	1,5 mm	1,6 kg	-20°C / + 90° C	0,2	8 N/mm	20 mm	60 mm	✓	✓	✓	✓	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	2,2 mm	2,9 kg	-20°C / +90°C	0,2	12 N/mm	60 mm	80 mm	✓	✓	✓	✓	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	2,5 mm	3,1 kg	-20°C / + 90° C	0,2	8 N/mm	80 mm	120 mm	✓	✓	✓	✓	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	1,6 mm	1,6 kg	-20°C / + 90° C	0,2	6 N/mm	10 mm	30 mm	✓	✓	✓	x	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	2,9 mm	3 kg	-20°C / + 90° C	0,2	8 N/mm	60 mm	80 mm	✓	✓	✓	x	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C
0	white	Fabric	3,1 mm	2,9 kg	-20°C/+100°C	0,2	12N/mm	60 mm	90 mm	✓	x	x	x	✓	✓	x	✓	x	165°C	165°C	3 min	2 bar	50°C

PVC	white	Fabric	1,1 mm	1 kg	-10°C / +80°C	0,2	5 N/mm	r5 / Mk.	30 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2 mm	2,2 kg	-10°C / +80°C	0,2	8 N/mm	30 mm	50 mm	✓	✓	✓	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	grey	Fabric	2 mm	2,2 kg	-10°C / +80°C	0,2	8 N/mm	30 mm	50 mm	✓	✓	✓	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2 mm	2,2 kg	-10°C / + 80° C	0,2	8 N/mm	30 mm	50mm	✓	✓	✓	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2 mm	2,2 kg	-10°C / + 80° C	0,4	8 N/mm	30 mm	50 mm	✓	✓	✓	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,2 mm	2,3 kg	-10°C / + 80° C	0,2	10 N/mm	40 mm	60 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,2 mm	2,3 kg	-10°C / + 80° C	0,2	10 N/mm	50 mm	80 mm	✓	x	x	x	✓	x	✓	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,2 mm	2,3 kg	-10°C / + 80° C	0,2	12 N/mm	40 mm	60 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,4 mm	2,6 kg	-10°C / + 80° C	0,2	10 N/mm	40 mm	60 mm	✓	✓	✓	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,5 mm	2,4 kg	-10°C / + 80° C	0,2	10 N/mm	40 mm	60 mm	✓	x	x	x	✓	x	✓	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,6 mm	2,9 kg	-10°C / + 80° C	0,2	12 N/mm	60 mm	100 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	3 mm	3 kg	-10°C / + 80° C	0,2	10 N/mm	60 mm	100 mm	✓	✓	✓	x	x	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	3,3 mm	3,4 kg	-10°C / + 80° C	0,2	25 N/mm	80 mm	120 mm	✓	x	x	x	x	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	3,5 mm	4,2 mm	-10°C / + 80° C	0,2	12 N/mm	80 mm	140 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	grey	Fabric	4,1 mm	4 kg	-10°C / + 80° C	0,2	12 N/mm	80 mm	120 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	3,5 mm	4,2 kg	-10°C / + 80° C	0,2	15 N/mm	80 mm	140 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
PVC	apple green	S18	1,5 mm	1,7 kg	-10°C / +80°C	0,4	5 N/mm	35 mm	50 mm	✓	✓	✓	x	x	x	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
PVC	apple green	S18	3 mm	3,2 kg	-10°C / + 80° C	0,4	10 N/mm	50 mm	80 mm	✓	✓	✓	x	x	x	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
PVC	apple green	S18	3 mm	3,2 kg	-10°C / + 80° C	0,4	10 N/mm	80 mm	120 mm	✓	✓	✓	x	x	x	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
PVC	light blue	S18	3 mm	3,2 kg	-10°C / + 80° C	0,4	10 N/mm	80 mm	120 mm	✓	✓	✓	✓	x	✓	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,8 mm	3 kg	-10°C / + 80° C	0,2	8 N/mm	40 mm	60 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	5,2 mm	4,5 kg	-10°C / + 80° C	0,2	8 N/mm	60 mm	80 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,8 mm	3 kg	-10°C / + 80° C	0,2	10 N/mm	50 mm	80 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,8 mm	3 kg	-10°C / + 80° C	0,2	10 N/mm	50 mm	80 mm	✓	x	x	x	✓	x	✓	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	3 mm	3,2 kg	-10°C / + 80° C	0,2	10 N/mm	50 mm	80 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	grey	Fabric	2,5 mm	2,6 kg	-10°C / +80°C	0,2	8 N/mm	40 mm	60 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,5 mm	2,6 kg	-10°C / + 80° C	0,2	8 N/mm	40 mm	60 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	2,5 mm	2,6 kg	-10°C / + 80° C	0,2	8 N/mm	40 mm	60 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	4,5 mm	3,6 kg	-10°C / + 80° C	0,2	10 N/mm	50 mm	80 mm	✓	x	x	x	✓	x	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	4,5 mm	3,6 kg	-10°C / + 80° C	0,2	10 N/mm	50 mm	80 mm	✓	x	x	x	✓	x	✓	✓	x	175°C	175°C	3 min	2 bar	50°C



PRODUCT

Art. No.	Art. Code	Description	Fabric			Top Side			
			Type of Fabric	Number of Fabric	Feature	Material	Color	Hardness [°Shore A]	Surface

Oil- and grease-resistant PVC conveyor belts

11001	INVOR	BV/2 EM8 - 00+05 PVC white F OR	Polyester	2	laterally stiff	PVC 0,5 mm	white	70° Shore A	smooth
11048	INVOR	BV/2 EM10 - 00+07 PVC white F OR	Polyester	2	laterally stiff	PVC 0,7 mm	white	70° Shore A	smooth
11047	INVOR	BV/2 EM10 - 00+07 PVC light blue F AS OR	Polyester	2	laterally stiff	PVC 0,7 mm	light blue	70° Shore A	smooth
11079	INVOR	BV/2 EM10 - 00+20 PVC white F OR	Polyester	2	laterally stiff	PVC 2,0 mm	white	70° Shore A	smooth
11012	INVOR	BV/3 EM18 - 0+20 PVC H petrol AS OR	Polyester	3	laterally stiff	PVC 2 mm	petrol	85° Shore A	smooth
11093	INVOR	BV/2 EM10 - S18+05 PVC white F OR 3.0	Polyester	2	laterally stiff	PVC 0,5 mm	white	70° Shore A	smooth
11084	INVOR	BV/2 EF10 - S18+05 PVC light blue OR F	Polyester	2	flexible	PVC 0,5 mm	light blue	70° Shore A	smooth
11085	INVOR	BV/2 EM10 - S18+05 PVC light blue F OR 3.0	Polyester	2	laterally stiff	PVC 0,5 mm	light blue	70° Shore A	smooth
11029	INVOR	BV/2 EF10 - S18+07 PVC white F OR	Polyester	2	flexible	PVC 0,7 mm	white	70° Shore A	smooth
11086	INVOR	BV/2 EM10 - S18+07 PVC black 3.0	Polyester	2	laterally stiff	PVC 0,5 mm	black	80° Shore A	smooth
11072	INVOR	BV/2 EM10 - 00+S12 PVC white F OR	Polyester	2	laterally stiff	PVC	white	60° Shore A	S 12
11054	INVOR	BV/2 EM10 - 00+S13 PVC white F OR	Polyester	2	laterally stiff	PVC	white	60° Shore A	S13

Silicon conveyor belts

13009	INSIL	BS/2 EM6 - 0+03 Silicon F white	Polyester	2	laterally stiff	SI 0,3mm	white	30° Shore A	smooth
13005	INSIL	BU/2 EM8 - 00+02 SI light blue F AS	Polyester	2	laterally stiff	SI 0,2 mm	light blue	30° Shore A	smooth

Felt conveyor belts

14001	INFELT	BNF 25 AS black	Polyester	1	flexible	Felt	black	-	Felt
14002	INFELT	BNF 40 AS black	Polyester	1	flexible	Felt	black	-	Felt
14003	INFELT	BNF 60 AS black	Polyester	1	flexible	Felt	black	-	Felt
11090	INFELT	BV/1 EM5 - 0+FELT black F	Polyester	1	laterally stiff	Felt	white	-	Felt

Rubber conveyor belts

13006	INRUB	BG/2 EF16 0+S37 Rubber black	Polyester	2	flexible	GU	black	60° Shore A	S37
13001	INRUB	BG/2 EM8 - 0+10 Rubber black	Polyester	2	laterally stiff	NBR 1 mm	black	65° Shore A	smooth
13003	INRUB	ST 27 G - OR	Polyester	2	laterally stiff	GU	green	55° Shore A	S18

Polyolefin conveyor belts

12001	INFIN	BP/2 ESM10 - 0+02 PE transparent M2 AS F	Polyester	2	laterally stiff	PE 0,2 mm	transparent	90° Shore A	matt
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Hytrell conveyor belts

12150	INHYT	BH/2 ESM10 - 0+03 HY transparent M2 AS F 2.0	Polyester	2	laterally stiff	HY	transparent	90° Shore A	matt
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OVERVIEW – PART II

Bottom Side			Technical Data							Features							Splicing Parameter						
Material	Color	Surface	Total Thickness	Weight	Temperature Range	Coef. Friction-Steel	Tensile Force 1%	Min. Pulley Ø	Back Flex	REACH	EC 1935/2004	FDA	USDA	Permanent antistatic	Oil-Fat resistant	flame retardent	Slider bed	Trough	Temperature upper plate	Temperature bottom plate	Heating time after reaching the temperatur	Pressure	Cool down to

00 PU impr.	white	Fabric	2 mm	2,2 kg	-10°C / + 80°C	0,2	8 N/mm	40 mm	60 mm	✓	✓	✓	✓	x	✓	x	✓	x	175°C	175°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	2,4 mm	2,6 kg	-10°C / + 80°C	0,2	10 N/mm	40 mm	60 mm	✓	✓	✓	✓	✓	✓	x	✓	x	175°C	175°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	2 mm	2,2 kg	-10°C / + 80°C	0,2	10 N/mm	40 mm	60 mm	✓	✓	✓	✓	✓	✓	x	✓	x	175°C	175°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	3,5 mm	3,5 kg	-10°C / + 80°C	0,2	10 N/mm	80 mm	120 mm	✓	✓	✓	✓	✓	✓	x	✓	x	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	5 mm	5,2 kg	-10°C / + 80°C	0,2	18 N/mm	100 mm	140 mm	✓	✓	✓	✓	✓	✓	x	✓	x	175°C	175°C	3 min	2 bar	50°C
PVC	white	S18	3 mm	3,2 kg	-10°C / + 80°C	0,4	10 N/mm	80 mm	120 mm	✓	✓	✓	✓	x	✓	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
PVC	light blue	S18	3 mm	3,3 kg	-10°C / + 80°C	0,4	10 N/mm	80 mm	120 mm	✓	✓	✓	✓	x	✓	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
PVC	light blue	S18	3 mm	3,2 kg	-10°C / + 80°C	0,4	10 N/mm	80 mm	120 mm	✓	✓	✓	✓	x	✓	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
PVC	white	S18	3 mm	3,3 kg	-10°C / + 80°C	0,2	10 N/mm	80 mm	120 mm	✓	✓	✓	✓	x	✓	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
PVC	black	S18	3 mm	3,2 kg	-10°C / + 80°C	0,4	10 N/mm	80 mm	120 mm	✓	✓	✓	x	x	x	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
00 PU impr.	light blue	Fabric	4,8 mm	4,7 kg	-10°C / + 80°C	0,2	10 N/mm	60 mm	120 mm	✓	✓	✓	✓	x	✓	x	✓	x	175°C	175°C	3 min	2 bar	50°C
00 PU impr.	white	Fabric	4,5 mm	4,5 kg	-10°C / + 80°C	0,2	10 N/mm	80 mm	120 mm	✓	✓	✓	x	x	✓	x	✓	x	175°C	175°C	3 min	2 bar	50°C

0	white	Fabric	1,6 mm	1,7 kg	-40 °C / + 180 °C	0,2	4 N/mm	40 mm	60 mm	✓	x	x	x	x	x	x	x	x	175 °C	175 °C	5 min	2 bar	50°C
00 PU impr.	white	Fabric	1,3 mm	1,5 kg	-20°C / + 90°C	0,2	8 N/mm	40 mm	60 mm	✓	✓	✓	x	✓	✓	x	✓	x	175 °C	175 °C	5 min	2 bar	50°C

Felt	black	Felt	2,5 mm	1,6 kg	-20°C / + 130°C	0,2	8 N/mm	30 mm	60 mm	✓	x	x	x	✓	✓	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
Felt	black	Felt	4 mm	2,5 kg	-20°C / + 130°C	0,2	8 N/mm	70 mm	100 mm	✓	x	x	x	✓	✓	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
Felt	black	Felt	5,5 mm	3,4 kg	-20°C / + 130°C	0,2	8 N/mm	100 mm	140 mm	✓	x	x	x	✓	✓	x	✓	✓	175°C	175°C	3 min	2 bar	50°C
0	white	Fabric	3 mm	1,8 kg	-20°C / + 90°C	0,2	5 N/mm	30 mm	60 mm	✓	x	✓	x	x	✓	x	✓	x	175°C	175°C	3 min	2 bar	50°C

0	brown	Fabric	6,7 mm	5,4 kg	-30° C / +120°C	0,2	16 N/mm	120 mm	150 mm	x	x	x	x	x	x	x	✓	✓	150°C	150°C	3 min	2 bar	50°C
0	brown	Fabric	3 mm	3,2 kg	-30° C / + 120°C	0,2	8 N/mm	60 mm	100 mm	x	x	x	x	x	✓	x	✓	x	150°C	150°C	3 min	2 bar	50°C
0	grey	Fabric	2,1 mm	2,5 kg	-15°C / +100°C	0,2	10 N/mm	50 mm	80 mm	x	x	x	x	✓	✓	x	✓	x	150°C	150°C	3 min	2 bar	50°C

0	white	Fabric	2,1 mm	1,9 kg	-20°C / + 70°C	0,2	10 N/mm	40 mm	60 mm	✓	x	✓	x	✓	x	x	✓	x	155°C	155°C	3 min	2 bar	50°C
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0	white	Fabric	2,0 mm	1,9 kg	-40° C / + 110°C	0,2	10 N/mm	40 mm	60 mm	✓	x	✓	x	✓	x	x	✓	x	165°C	165°C	3 min	2 bar	50°C
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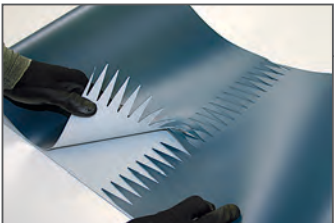


ENDLESS CONNECTIONS

BODE process and conveyor belts are either endlessly welded or mechanically connected.

I WELDED CONNECTIONS

01 Finger connection



Length of the joint	70 mm
Length of the fingers	70 mm
Width of the fingers	15 mm
Belt types	INFAB, INPUR, INV, INVOR, INFIN, INHYT, INSIL

02 Overlapped finger connection



Length of the joint	100 (2x50) mm
Length of the fingers	50 mm
Width of the fingers	15 mm
Belt types	INFAB, INPUR, INV, INVOR, INFIN, INHYT, INSIL (min. 2 Plies)

03 Overlapped connection



Angle	80°
Length of the joint (2-ply)	40 mm
Length of the joint (3-ply)	80 mm
Belt types	INFAB, INPUR, INV, INVOR, INFIN, INHYT, INSIL (min. 2 Plies)

04 Skived connection



Angle	80°
Length of the joint	80 mm
Belt types	INFELT, INRUB

II PLASTIC SPIRAL FASTENERS



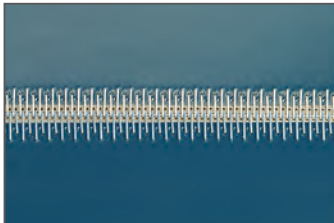
Plastic spiral fasteners may be used for all types.

Limitations:
Only thermoplastic belts can be welded. Alternatively, belts are glued.
Minimum belt length: 800 mm; maximum belt length: 3000 mm

For applications that permit neither the installation of an endless belt nor welding within the plant, BODE process and conveyor belts can be equipped with mechanical fasteners.

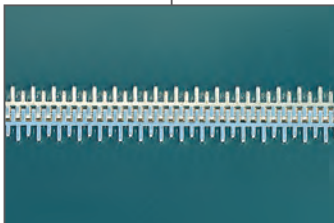
III MECHANICAL CONNECTIONS

01 Hooks with round design



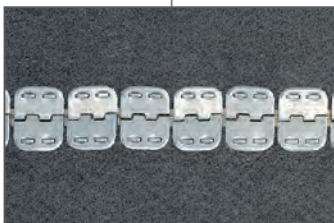
Type	Belt Thicknesses [mm]	Length of Hook* [mm]	min. Pulley-Ø [mm]
A36 SLXSP- SS-600	-1,5	600	25
A36 SP- SS-600	1,5-2	600	50
A36- SS-600	2-3	600	50
A 40- SS-600	3-4	600	50

02 Hooks with flat design



Type	Belt Thicknesses [mm]	Length of Hook* [mm]	min. Pulley-Ø [mm]
G001A- SS-300 W	-1,5	300	25
G005A- SS-1200 W	1,5-2	1200	40
G005A- SS-1500 W	2-2,5	1500	40
G006A- SS-1200 W	2,5-3,5	1200	50

03 Plate fasteners



Type	Belt Thicknesses [mm]	Length of Hook* [mm]	min. Pulley-Ø [mm]
RS62 SJ24 / 600 NCS	1,5-3,2	600	50
RS125 SJ24 / 600 NCS	3,2-4,8	600	75

* For widths that exceed the hook length, the hooks are placed side by side.





COATINGS

BODE process and conveyor belts can be coated for various applications.

POLYURETHANE COATINGS



PU foam, grey
Polyurethane foam



Sylomer, blue
Polyurethane foam
(bulk density: 220 kg/m²)



Sylomer, green
Polyurethane foam
(bulk density: 300 kg/m²)



Sylomer, brown
Polyurethane foam
(bulk density: 400 kg/m²)



Sylomer, red
Polyurethane foam
(bulk density: 510 kg/m²)



Celloflex
Closed-cell
polyurethane foam

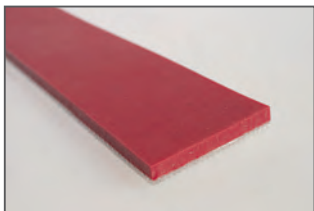


TPU transparent
Thermoplastic
polyurethane film

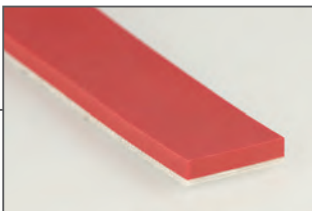


PU, yellow
Fully closed-cell
polyurethane foam

RUBBER COATINGS



Linatex
Natural rubber
(40° Shore A)



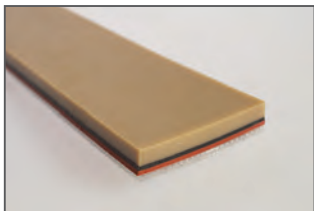
Linard
Natural rubber
(60° Shore A)



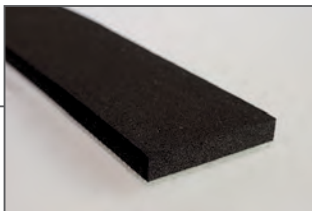
Linatril
Natural rubber
(70° Shore A)



Linaplus
Natural rubber
(40° Shore A)



Correx
Natural rubber



Porol
Cellular rubber



Sponge rubber

Product		Technical Data				Applications	
Type	Color	Hardness [°Shore A]	Available Dimensions [mm]*	Standard Thicknesses [mm]**	FDA	Oil- and fat	

PU Coatings	PU foam, grey	grey	-	2000 x 1100	5, 8, 10	no	good
	Sylomer, blue	blue	-	5000 x 1500	3, 5, 6, 10, 15	no	good
	Sylomer, green	green	-	5000 x 1500	3, 5, 6, 10, 15	no	good
	Sylomer, brown	brown	-	5000 x 1500	3, 5, 6, 10, 15	no	good
	Sylomer, red	red	-	5000 x 1500	3, 5, 6, 10, 15	no	good
	Celloflex	beige	-	16.900 x 415	3, 5, 6, 10	no	good
	TPU transparent	transp.	85	50.000 x 1500	1, 2, 3, 4, 5, 6	yes	good
	PU, yellow	yellow	50	5000 x 500	2, 3, 5	no	very good

Rubber Coatings	Linatex	red	40 (+/-5)	9250 x 1230	1.6, 2.4, 3.2, 4.8, 5, 6.4, 8, 9.6, 10	no	low
	Linard	red	60 (+/-5)	9250 x 1230	2, 3, 5	no	low
	Linatril	orange	70 (+/-5)	9250 x 1230	2, 3, 5	no	low
	Linaplus	white	40 (+/-5)	9250 x 1230	2, 3, 5	yes	low
	Correx	beige	35 (+/-5)	22.000 x 2000	4, 6, 8, 10, 12, 15	no	low
	Porol	black	-	2000 x 1000	5, 6, 8, 10	no	low
	Sponge rubber	orange	-	1200 x 750	10, 20, 25, 30	no	low

The coatings shown are only a selection from our versatile programme. Other materials are available upon request.

Limitations:

* For belt dimensions that exceed the standard coating dimensions, the coating may be applied several times if necessary.

** If the coating thicknesses vary, the surface is ground to the desired thickness. The coating surface changes accordingly.

Maximum belt width: 2400 mm
Coating method: adhesive



PROFILES – PART I

BODE process and conveyor belts can be equipped with profiles as driving dogs or guide strips. The thermoplastic profiles are welded directly to the belt surface.

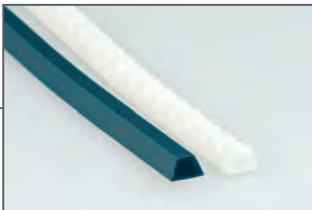


Colours:
○ white
● apple green
● blue
● black

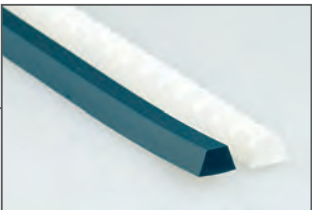
PVC PROFILES | V-guides



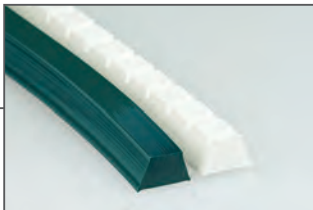
PVC – K6 x 4 ●●○○●



PVC – K8 x 5 ●●○○●



PVC – K10 x 6 ●●○○●

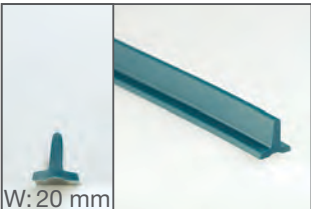


PVC – K13 x 8 ●●○○●



PVC – K17 x 11 ●●○○●

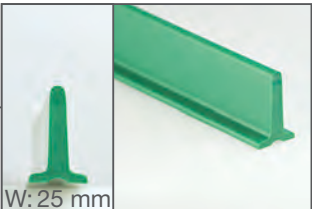
PVC PROFILES | Cleats



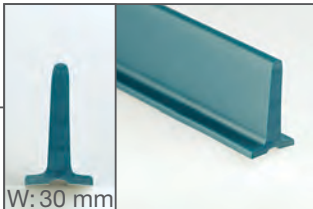
PVC cleat – T20 ●●○○●



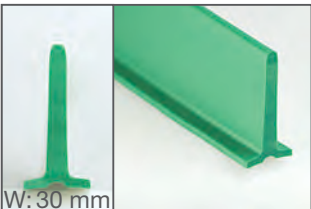
PVC cleat – T30 ●●○○●



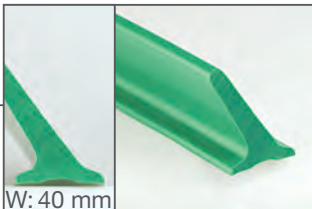
PVC cleat – T40 ●●○○●



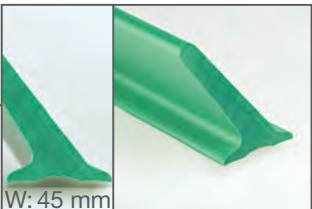
PVC cleat – T50 ●●○○●



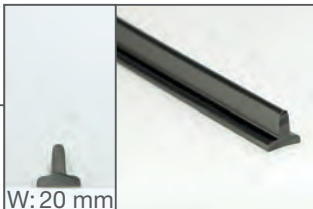
PVC cleat – T60 ●●○○●



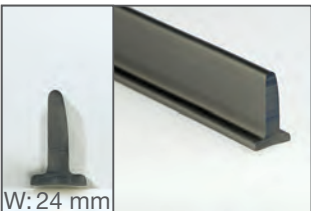
PVC cleat – TN60 ●●○○●



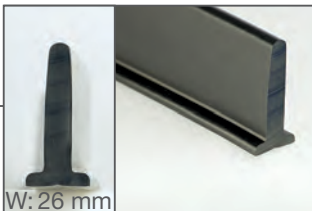
PVC cleat – TN75 ●●○○●



PVC cleat – PR-20 ●



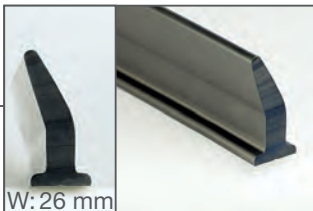
PVC cleat – PR-40 ●



PVC cleat – PR-60 ●



PVC cleat – PR-K-40 ●



PVC cleat – PR-K-60 ●

Product	Technical Data				Applications							
Type	Material	Hardness [°Shore A]	Length per unit [m]	Weight / m [g]	Food applications	Application as cleat	Application as Guide Top Side	Application as Guide Bottom Side [notched version]	Min. Pulley-Ø [as cleat]	Mind. Pulley-Ø [as Guide Bottom side]	Mind. Pulley-Ø [as Guide Top side]	

PVC-PROFILES | V-guides

PVC - K6 x 4	PVC	60	250	25	✓	✓	✓	✓	24	28	48
PVC - K8 x 5	PVC	60	250	40	✓	✓	✓	✓	30	35	60
PVC - K10 x 6	PVC	60	250	58	✓	✓	✓	✓	36	42	72
PVC - K13 x 8	PVC	60	125	95	✓	✓	✓	✓	48	56	96
PVC - K17 x 11	PVC	60	125	170	✓	✓	✓	✓	66	77	132

PVC-PROFILES | Cleats

PVC Cleat T-20	PVC	60	3	170	✓	✓	×	×	40	-	-
PVC Cleat T-30	PVC	60	3	315	✓	✓	×	×	60	-	-
PVC Cleat T-40	PVC	60	3	415	✓	✓	×	×	60	-	-
PVC Cleat T-50	PVC	60	3	570	✓	✓	×	×	80	-	-
PVC Cleat T-60	PVC	60	3	670	✓	✓	×	×	80	-	-
PVC Cleat TN-60	PVC	60	3	1.100	✓	✓	×	×	80	-	-
PVC Cleat TN-75	PVC	60	3	1.600	✓	✓	×	×	100	-	-
PVC Cleat PR-20	PVC	60	2	220	✓	✓	×	×	40	-	-
PVC Cleat PR-40	PVC	60	2	470	✓	✓	×	×	60	-	-
PVC Cleat PR-60	PVC	60	2	840	✓	✓	×	×	80	-	-
PVC Cleat PR-K-40	PVC	60	2	470	✓	✓	×	×	40	-	-
PVC Cleat PR-K-60	PVC	60	2	875	✓	✓	×	×	60	-	-

Limitations:

Maximum belt width: 1000 mm (wider belts must be welded twice)
Minimum belt length: 1500 mm

Both the profile and the belt must be taken into account for the minimum drum diameter. The higher value is always the decisive factor.

Only cleats made of thermoplastics can be applied using high-frequency welding machines.

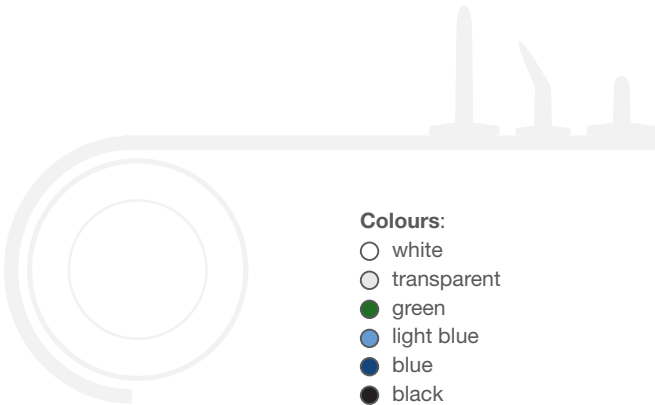
Transverse profiles are generally applied perpendicular to the belt edge. Other arrangements can be made upon request.

For INFELT and INFAB, cleats can be manufactured from belt material; these are then glued to the belt.

Cleats for INRUB are glued to the belt surface.



PROFILES – PART II



PU-PROFILE I V-guides



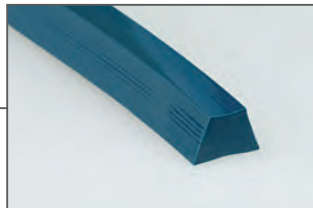
PU – K6 x 4



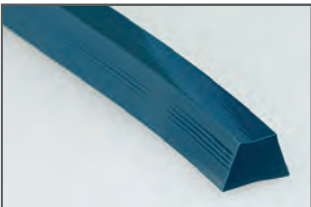
PU – K8 x 5



PU – K10 x 6

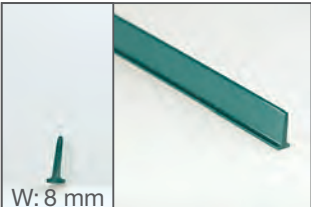


PU – K13 x 8

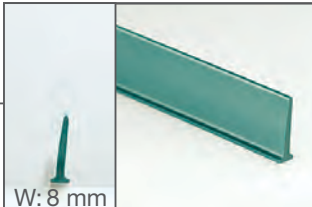


PU – K17 x 11

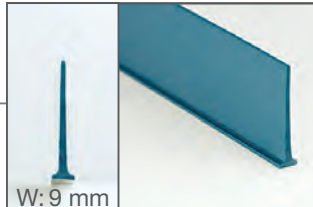
PU-PROFILE I cleats



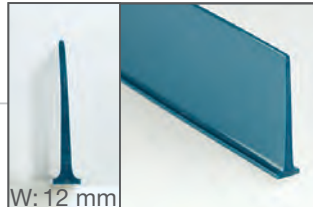
PU cleat – T20



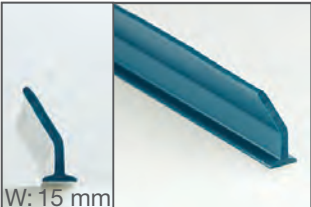
PU cleat – T30



PU cleat – T50

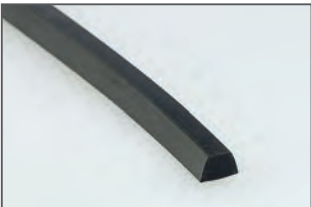


PU cleat – T60



PU cleat – TN40

RUBBER PROFILES



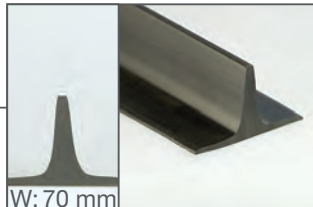
Rubber – K10



Rubber – K13



Rubber – K17



Rubber cleat – T40

Product	Technical Data				Applications						
Type	Material	Hardness [°Shore A]	Length per unit [m]	Weight / m [g]	Food applications	Application as cleat	Application as Guide Top Side	Application as Guide Bottom Side [notched version]	Min. Pulley-Ø [as cleat]	Mind. Pulley-Ø [as Guide Bottom side]	Mind. Pulley-Ø [as Guide Top side]

PU-PROFILES I V-guides

PU - K6 x 4	PU	85	250	25	✓	✓	✓	×	24	28	48
PU - K8 x 5	PU	85	250	40	✓	✓	✓	×	30	35	60
PU - K10 x 6	PU	85	250	60	✓	✓	✓	×	36	42	72
PU - K13 x 8	PU	85	125	96	✓	✓	✓	×	48	56	96
PU - K17 x 11	PU	85	125	170	✓	✓	✓	×	66	77	132

PU-PROFILES I Cleats

PU Cleat T - 20	PU	85	3	90	✓	✓	×	×	40	-	-
PU Cleat T - 30	PU	85	3	150	✓	✓	×	×	40	-	-
PU Cleat T - 50	PU	85	3	165	✓	✓	×	×	40	-	-
PU Cleat T - 60	PU	85	3	270	✓	✓	×	×	40	-	-
PU Cleat TN - 40	PU	85	3	195	✓	✓	×	×	40	-	-

RUBBER PROFILES

Rubber - K10	GU	65	200	65	×	✓	✓	×	36	-	60
Rubber - K13	GU	65	200	100	×	✓	✓	×	48	-	80
Rubber - K17	GU	65	100	175	×	✓	✓	×	66	-	110
Rubber cleat - T40	GU	65	4	640	×	✓	×	×	60	-	-

Limitations:

Maximum belt width: 1000 mm (wider belts must be welded twice)
Minimum belt length: 1500 mm

Both the profile and the belt must be taken into account for the minimum drum diameter. The higher value is always the decisive factor.

Only cleats made of thermoplastics can be applied using high-frequency welding machines.

Transverse profiles are generally applied perpendicular to the belt edge. Other arrangements can be made upon request.

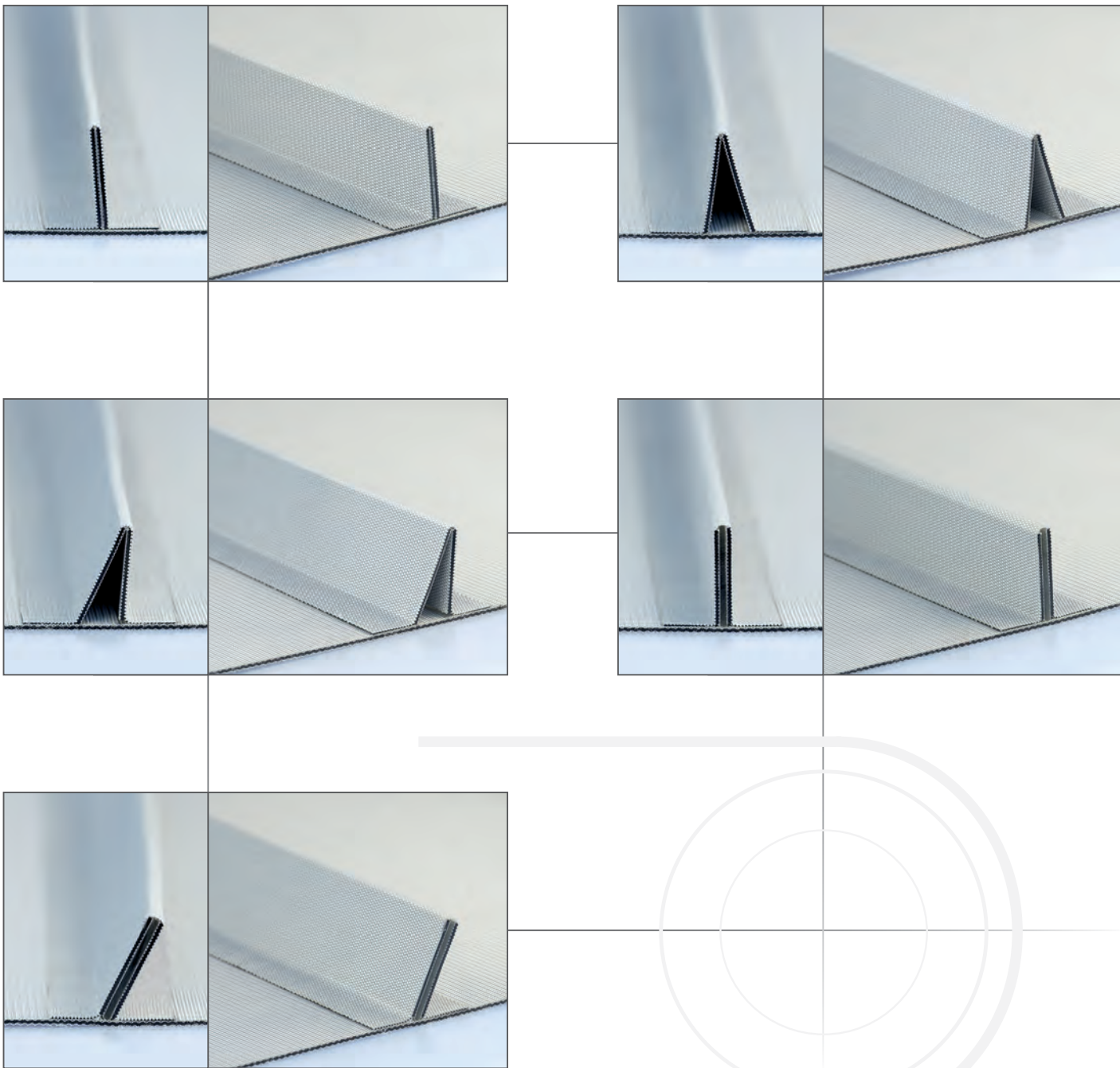
For INFELT and INFAB, cleats can be manufactured from belt material; these are then glued to the belt.

Cleats for INRUB are glued to the belt surface.



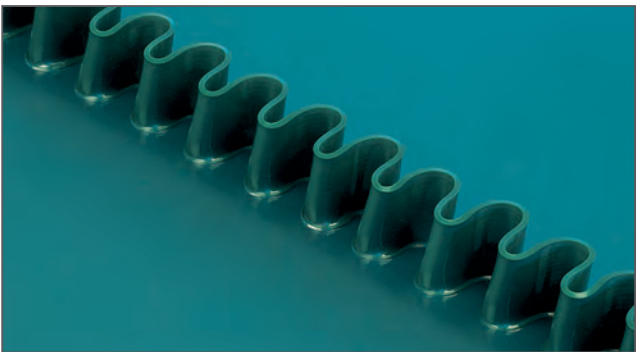
CLEATS MADE OF BELT MATERIAL

Depending on the application, the standard profiles may not be sufficient. In these cases, special cleats have been developed which consist of the same material as the belt. A selection is shown here:



CORRUGATED EDGES

PU CORRUGATED EDGES

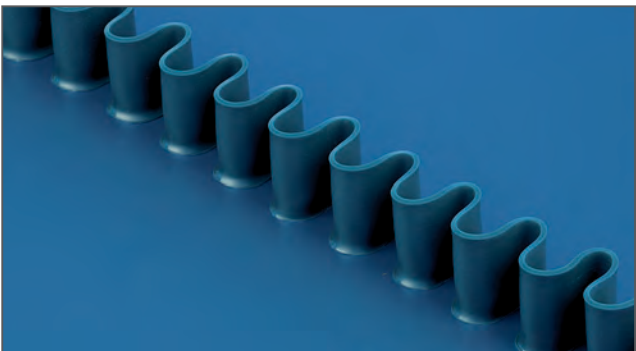


WPU 30 ● ● ● ○

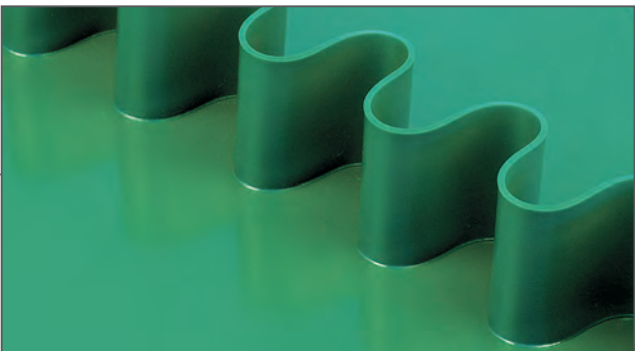


WPU 50 ● ● ● ○

PVC CORRUGATED EDGES



WPVC 30 ● ● ● ○



WPVC 50 ● ● ● ○

Product		Features					
Type	Material	Thickness [mm]	Hardness [°Shore A]	Height [mm]	Width [mm]	Pitch [mm]	Min. Pulley-Ø [mm]
WPU 20	PU	1,7	85	20	25	25	40
WPU 30	PU	1,7	85	30	25	25	60
WPU 40	PU	1,7	85	40	25	25	80
WPU 50	PU	1,7	85	50	40	55	100
WPU 60	PU	1,7	85	60	40	55	120
WPVC 20	PVC	1,7	60	20	25	25	40
WPVC 30	PVC	1,7	60	30	25	25	60
WPVC 40	PVC	1,7	60	40	25	25	80
WPVC 50	PVC	1,7	60	50	40	55	100
WPVC 60	PVC	1,7	60	60	40	55	120

Colours:
○ white
● apple green
● green
● blue

Corrugated edges are supplied without a foot as standard. On request, these are also available with a foot.

Limitations:
Minimum belt length: 1700 mm
Maximum belt width: 1600 mm



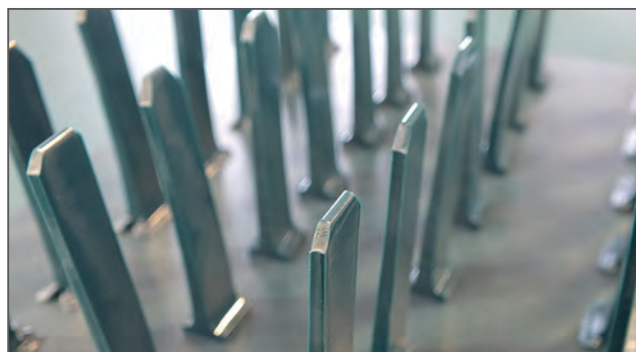
SPECIAL BELT SOLUTIONS

If the comprehensive manufacturing program for BODE process and conveyor belts is not sufficient, take advantage of our service and get a custom solution for your application.

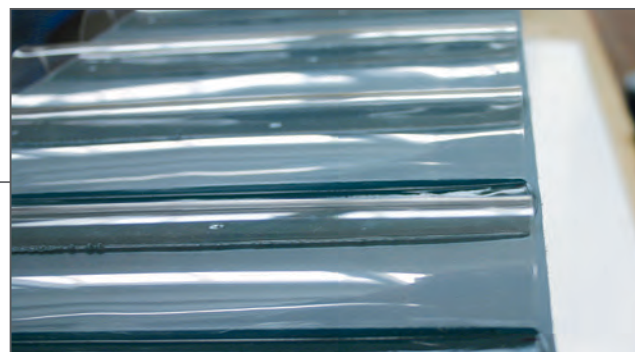
The technical advisors of Bode Belting GmbH have years of experience in the industry and can work out a customised, application-based belt solution according to your requirements.

SAMPLE APPLICATIONS

BODE process and conveyor belts can be used in a variety of industries and applications. Here are a few examples:



Special application for agriculture



Impact protection waves for transporting vegetables



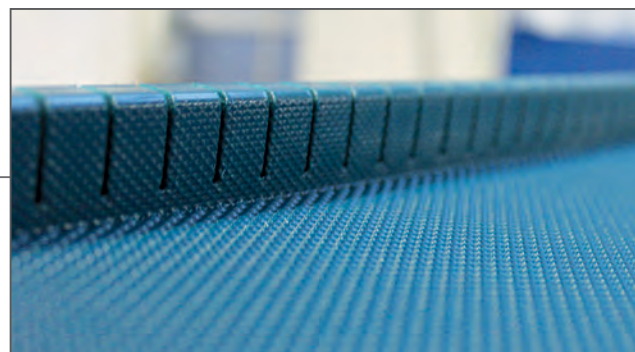
Food industry



Simple conveyor technology



Conveyor belt for transporting rotor blades



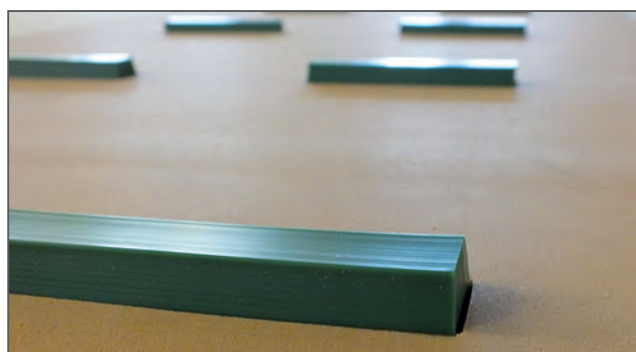
Side baffles for transporting granular plastic



Baggage handling



Intralogistics



Sylomer-coated cleat belt



Agriculture



CONTACT US – WE WOULD BE HAPPY TO ADVISE YOU



Bode Belting GmbH has positioned itself over many decades as a complete solution provider in the manufacture and application of plastic conveyor belts, timing belts and coatings.

BODE process and conveyor belts is a Brand of Bode Belting GmbH. The further portfolio also includes:



ATLATOS® – The Timing Belt.

Bode Belting GmbH
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Germany

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F +49 (0)4153-55 86 -75

info@bodebelting.de
www.bodebelting.de

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